



# AMBERLITE® IR120 Na

Industrial Grade Strong Acid Cation Exchanger

## PRODUCT DATA SHEET

AMBERLITE IR120 Na is a gel type strongly acidic cation exchange resin of the sulphonated polystyrene type. It is used for water softening (in Na<sup>+</sup> form) as well as for water demineralisation (in H<sup>+</sup> form) in co-flow

regenerated units. Its principal characteristics are excellent physical, chemical and thermal stability, good ion exchange kinetics and high exchange capacity.

### PROPERTIES

Matrix	Styrene divinylbenzene copolymer
Functional groups	Sulphonates
Physical form	Amber beads
Ionic form as shipped	Na <sup>+</sup>
Total exchange capacity <sup>[1]</sup>	≥ 2.0 eq/L (Na <sup>+</sup> form)
Moisture holding capacity <sup>[1]</sup>	45 to 50 % (Na <sup>+</sup> form)
Shipping weight	840 g/L
Specific gravity	1.26 to 1.30 (Na <sup>+</sup> form)
Particle size	
Uniformity coefficient	≤ 1.9
Harmonic mean size	600 to 800 µm
Fine contents <sup>[1]</sup>	< 0.300 mm : 2 % max
Maximum reversible swelling	Na <sup>+</sup> → H <sup>+</sup> : 11 %
Chemical resistance	Insoluble in dilute solutions of acids or bases and common solvents

<sup>[1]</sup> Contractual value

Test methods available upon request.

### SUGGESTED OPERATING CONDITIONS

Minimum bed depth	700 mm
Service flow rate	5 to 40 BV*/h
Regenerant	HCl      H <sub>2</sub> SO <sub>4</sub> NaCl
Level (g/L)	50 to 150    60 to 240    80 to 250
Concentration (%)	5 to 8      0.7 to 6      10
Flow rate (BV/h)	2 to 5      2 to 20      2 to 8
Minimum contact time	30 minutes
Slow rinse	2 BV at regeneration flow rate
Fast rinse	2 to 4BV at service flow rate

\* 1 BV (Bed Volume) = 1 m<sup>3</sup> solution per m<sup>3</sup> resin

